

Date: Friday, 01/08/2008 10:42:34 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : LUG
<b>Job Number</b> : 40894	
<b>Estimate Number</b> : 11886	
<b>P.O. Number</b> :	<b>Part Number</b> : D22531
<b>This Issue</b> : 01/08/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D2253 REV C
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 37758	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 08/08/2008 <b>Qty:</b> 10 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JP 08.8.05</u>	
<b>Comment</b> : Est. C 99.10.29 Updated for laser cutting EC Est Rev:D Now on Waterjet 06-06-16 JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M304S11GA	304/316 0.125 Sheet
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**Comment:** Qty.: 0.1302 sf(s)/Unit Total : 1.3020 sf(s)

304/316 .125 Sheet

Batch: 108156 B 8-8-12

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D2253

Dwg Rev: C B 8-8-12

Prog Rev: C

(10)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

B 8-8-12

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: PAT Dural

AS 08/08/12

(X10)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

2008/08/14

(10)

3.1 ac 8

8 08/08/12

(10)

MF 08-08-13

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

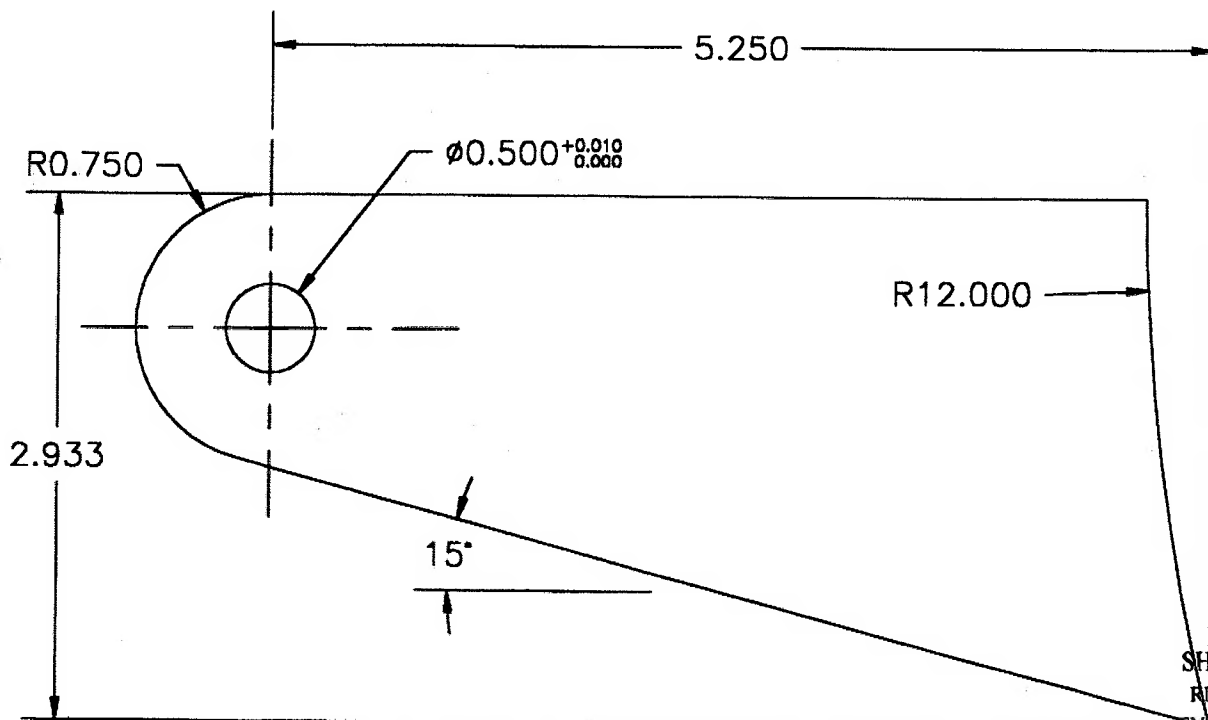
**NOTE:** Date & initial all entries



PREPARED	DART AERO ACCESSORIES INC		
C. Meeker	VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED	BW	D2253	REV. C SHEET 1 OF 1
DATE	Jun. 14, 1994	TITLE	LUG ASSEMBLY SCALE 1:1
C	95.12.22	REMOVED BUSHING	

RELEASED  
49.10.12 KE

D2253-1 M/F 1/8 THICK  
304/316 SS



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

